



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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649.4701

Job Sheet 196977



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 3/10/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17375

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs	3/10/20	3/10/20	0.00	0.00	Packaging 1 - 1		DEC 05 2019
							Packaging 1 - 2	DAS	
							Packaging 1 - 3	74	
							Packaging 1 - 4	9-89	
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
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							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs	3/10/20	3/10/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		

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Container No: S237707



Part: 649.4701

Job No: 196977

Serial No/Batch: S237707

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/12, BRAZIL STC 21

120 Packaging 3-1 - Stock - B4B 1 pcs	3/10/20	0.00 0.00	QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	DAS 78 9-89
			Packaging 3 - 1 - B4B	DEC 0 8 2019
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	DAS 78 9-89
			Packaging 3 - 25 - B4B	DEC 0 8 2019
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	DAS 21 9-89
			Packaging 3 - 36 - B4B	
130 QC 21 - FG	1 pcs	3/10/20	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70
				QC 21 - FG - 53

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4902	Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5214404
649.5113	Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200717
MS24694-S62	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5119850.0
MS27039-1-12	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5193136
NAS1330S08KB321	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5207014
649.4901	Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5233603
649.5010	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5200715
649.5214	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5200715
649.5212	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172870
649.4811	Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5120913
649.5012	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5009054
649.5013	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200715
649.5213	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5210039
649.5011	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5074262
649.5210	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213337
649.4814	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213326
649.4816	Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5059859
601.3493	Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5123525
649.5211	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209014
649.4813	Shim	1 pcs (4 ea)	90-Packaging 1 - Pick Kit	5009140X2
649.4812	Shim	3 pcs (3 ea)	90-Packaging 1 - Pick Kit	5209003

649.4815	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5070845
646.9910	Struts	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5208489
647.9014	Strut Bracket	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5208542
649.5110	Wiper Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172580
649.5111	LH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5208509
649.5112	RH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5208696
AN3C12A	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5225462
AN4C5A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5207679
AN4C7A	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5142074
CR3213-5-4	Cherry Rivet	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5226172
CR3213-4-5	Rivet	24 Ea (24 ea)	90-Packaging 1 - Pick Kit	5160305
91420A230	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	5042730
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	FM12405-2
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	FM23758
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	FM53859
MS21042L08	Nut	9 Ea (9 ea)	90-Packaging 1 - Pick Kit	5218007
MS21042L3	Nut	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5228017
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	FM23900-3
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	FM533
MS20470AD4-5	Rivet, Universal Head	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5198109
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	FM107100-1
MS24694-C57	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	FM23648-0
MS27039-1-18	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5124326-1
MS27039-1-14	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5235404
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	5006972
MS27039-1-13	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	5006972
MS27039-08-19	Screw	26 Ea (26 ea)	90-Packaging 1 - Pick Kit	5235462
MS27039-1-25	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	FM127432
MS27039-1-08	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5107111X1 5235222X1
MS27039-1-10	Screw	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	5152316
AN970-3	Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5082331
NAS1149F0332P	Washer (AN960-10L)	53 Ea (53 ea)	90-Packaging 1 - Pick Kit	5228841
NAS1149FN832P	Washer (AN960-8)	18 Ea (18 ea)	90-Packaging 1 - Pick Kit	52021026
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5222492
NAS620C-10L	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5123468
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5142190
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5215147
NAS1149F0363P	Washer (AN960-10)	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	5075330
649.4817	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5212363
649.4820	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5202810
MS27039-08-13	Screw	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	5123932
NAS1149CN832R	Washer (AN960C8)	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5019507
MS21069-08	Anchor Nut	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	FM23522-10
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Packaging 1 - Pick Kit	FM136444-2
649.4818	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5213802
649.4819	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213761
NAS1330S08KB106	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5043783
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5113854-1
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	FM138484-1

5192374
5006972

5043773

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	23	0
	601.2045	1	20	0
	601.3493	2	12	0
	646.9910	4	25	0
	647.9014	8	34	0
	649.4811	1	14	0
	649.4812	3	3	0
	649.4813	4	18	0
	649.4814	2	8	0
	649.4815	4	7	0
	649.4816	1	28	0
	649.4817	4	10	0
	649.4818	1	8	0
	649.4819	2	10	0
	649.4820	1	6	0
	649.4901	1	1	0
	649.4902	1	3	0
	649.5010	1	9	0
	649.5011	1	9	0
	649.5012	2	4	0
	649.5013	2	9	0
	649.5110	2	10	0
	649.5111	1	3	0
	649.5112	1	2	0
	649.5113	2	4	0
	649.5210	2	11	0
	649.5211	1	2	0
	649.5212	1	11	0
	649.5213	2	3	0
	649.5214	1	14	0
	91420A230	13	91	0
	AN3C12A	8	109	0
	AN4C5A	4	53	0
	AN4C7A	2	129	0
	AN970-3	2	141	0
	CR3213-4-5	24	304	0
	CR3213-5-4	8	93	0
	MS20426AD3-4	32	2,149	0
	MS20426AD3-5	6	615	0
	MS20426AD4-4	4	1,918	0
	MS20470AD4-5	22	1,198	0
	MS20470AD5-11	2	1,058	0
	MS21042L08	9	1,088	0
	MS21042L3	22	1,158	0
	MS21042L4	4	2,404	0
	MS21059-3	3	253	0
	MS21069-08	16	115	0
	MS24694-C57	2	116	0
	MS24694-S62	2	66	0
	MS27039-08-13	12	398	0
	MS27039-08-19	26	729	0
	MS27039-08-24	3	139	0
	MS27039-1-08	2	429	0
	MS27039-1-10	6	337	0
	MS27039-1-12	2	191	0
	MS27039-1-13	13	370	0
	MS27039-1-14	4	94	0
	MS27039-1-18	4	1,119	0
	MS27039-1-25	2	63	0
	NAS1149CN832R	4	578	0
	NAS1149F0332P	53	2,485	0
	NAS1149F0363P	16	380	0
	NAS1149F0432P	8	1,542	0
	NAS1149FN832P	18	2,424	0
	NAS1330S08KB106	8	681	0
	NAS1330S08KB321	8	446	0
	NAS1832-3-7	8	119	0
	NAS1832-4-7	2	14	0
	NAS1834C3-300	2	120	0
	NAS620C-10L	8	370	0
	NAS9303B-5-03	4	44	0
Part Specifications				
Specifications could not be found.				

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